




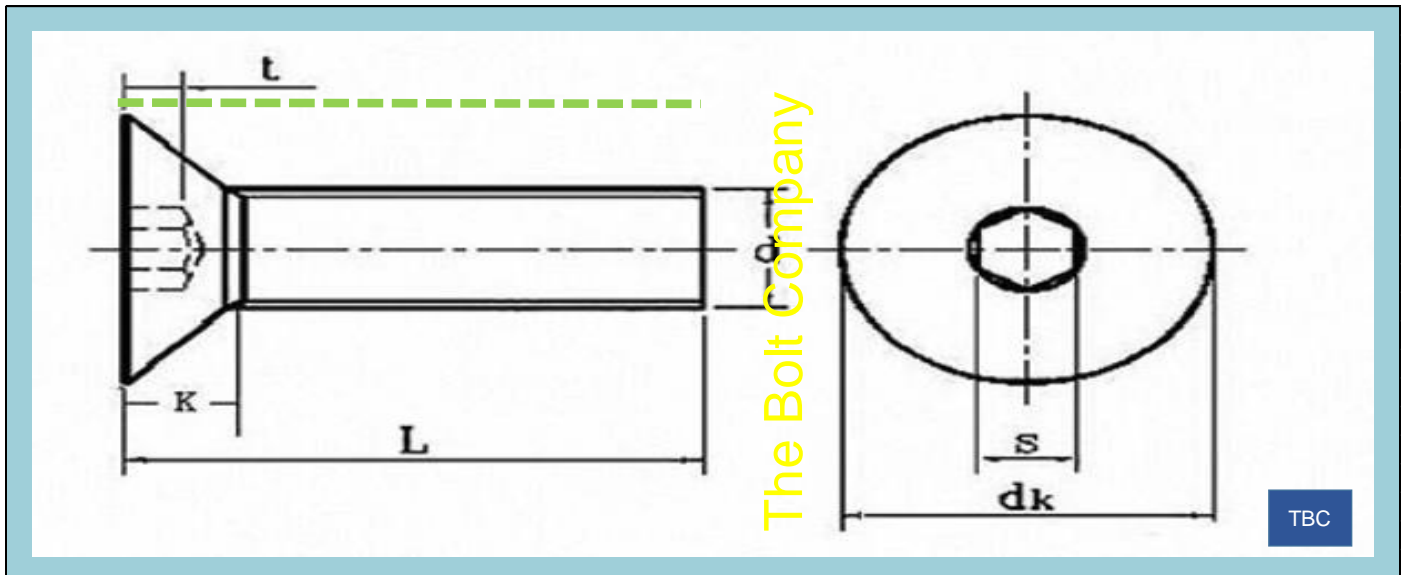


Din 7991		Countersunk Socket Head		ISO 10462	
Available Grades and Coatings		Grade 8.8	Zinc Plated		
		Grade 10.9	Zinc Plated / Self Colour		
		Grade 12.9	Self Colour		
Fitting Tool	Allen Head Socket or Allen Key	A2	A2 Stainless Steel		
		A4	A4 Stainless Steel		



**Thread Calculations**

The length of the 7991 is measured from the head for the whole length of the countersunk set. The reason for this is because the piece is countersunk and the calculation includes the set in point which is the overall length of the fastener. The 7991 is usually a surface flush finish. This assists in machine parts fitting.

<b>Din 7991</b>	<b>Countersunk Socket Head</b>	<b>ISO 10462</b>
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	Length ( L )	Diameter ( M )																
	Size	M2	M3	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M22	M24	M27	M30	M36
The Bolt Company	6			●	●	●												
	8			●	●	●												
	10			●	●	●	●											
	12			●	●	●	●											
	14			●	●	●	●	●	●									
	16			●	●	●	●	●	●	●	●	●						
	20			●	●	●	●	●	●	●	●	●	●					
	25			●	●	●	●	●	●	●	●	●	●					
	30			●	●	●	●	●	●	●	●	●	●	●				
	35			●	●	●	●	●	●	●	●	●	●	●	●			
	40			●	●	●	●	●	●	●	●	●	●	●	●			
	45			●	●	●	●	●	●	●	●	●	●	●	●	●		
	50			●	●	●	●	●	●	●	●	●	●	●	●	●		
	55			●	●	●	●	●	●	●	●	●	●	●	●	●		
	60			●	●	●	●	●	●	●	●	●	●	●	●	●		
	65			●	●	●	●	●	●	●	●	●	●	●	●	●		
	70			●	●	●	●	●	●	●	●	●	●	●	●	●		
	75					●	●	●	●	●	●	●	●	●	●	●		
	80					●	●	●	●	●	●	●	●	●	●	●		
	85					●	●	●	●	●	●	●	●	●	●	●		
	90					●	●	●	●	●	●	●	●	●	●	●		
	100					●	●	●	●	●	●	●	●	●	●	●		
	110					●	●	●	●	●	●	●	●	●	●	●		
	120					●	●	●	●	●	●	●	●	●	●	●		
	130						●	●	●	●	●	●	●	●	●	●		
	140							●	●	●	●	●	●	●	●	●		
150								●	●	●	●	●	●	●	●			
160									●	●	●	●	●	●	●			
180										●	●	●	●	●	●			
200											●	●	●	●	●			
220												●	●	●	●			
240													●	●	●			
260														●	●			

### Chart Information

The green dots represent that these sizes are considered standard and normally have a stock holding on the shelf. The blue dots identify, non preferred items that can typically be ordered or have a small stock holding. The white spaced represent sizes that are non standard and therefor require specify ordering or may not be available at all. You can contact the sales team and they can advise if there is a likelihood of these sizes be sourced.

	Coatings		Colour Key Information	Graphic
Ordering Information	Zinc	●	Standard product and is usually readily available	●
	Self Colour	●		
	Stainless A2	●	Non standard needs to be ordered or small stock holding only	●
	A4 Stainless	●		
	Galvanised	●	Non standard typically not available specific enquiry only	
	Zinc Flake	●		
	Brass			
Nylon		<b>Products ordered are based on box quantities only which may vary</b>		



<b>Din 7991</b>	<b>Countersunk Socket Head</b>	<b>ISO 10462</b>
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Technical Data	<p>The Bolt Company typically stock a Din 7991 in the standard strength of 10.9. An A2 version is available for smaller sizes. The lower grade is available as a specific order rather than a normal stock item.</p> <p>10.9 / 12.9 are self colour which appears to be black or dark grey.</p>	The Bolt Company Team
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